| Work Orde Thursday, July 1 | | | | | | | | | | | | Page 1 |
|--------------------------------|--|-------------------------------|--|--|--------------------------|--------|--------------|---------------|------------|---------------|--|----------------|
| Revision ID: | D206-642-51 | | | Accept | | | | | Setup | Start | | |
| | Float Skidtube 7/15/2010 7/22/2010 | Start Qty: 1.0 Req'd Qty: 1.0 | 1.00101.001.001 | | Cust Item I Customer: | D: | | | | Stop | ! !!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!! | |
| Approvals: | Process Pla | n: | Date: | Tooling: SPC (Y/N): | | ite: | | | Run | Start Stop | 1 19811181 81 | |
| Sequence ID/ Work Center II |) | Operation Description | | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Rej Qty | | Reject Number | Insp. Stamp |
| Draw Nbr INN-D206-642 | | ision Nbr M | | | | | | | | | | - |
| DC Document Control | | 'DOCUMENT CON Memo Photoe | TROL opy bluefile and create labels p | 0.00 0.00 er PPP D206-642-512 Cl | HG004 2 10/07 | 10 | | 48) | Lor | CL | - h- | 8-11 |
| 110 Packaging Packaging | | Pick Kit Memo | | 0.00 | | | | | // |] [6] | | 0 |
| 120 QC Quality Control | B6 | QC4- 100% Inspect | kits for completeness | 0.00 | 10/01/10 | | | | | | | |

| W/O: | | | WC | ORK ORDER CHANGES | | | | <u> </u> |
|---------|------|------------------------------|----------------------|------------------------------|----------------|--------------|-------------------------------|------------------------|
| DATE | STEP | PROCEDURE CHANGE By Date Qty | | | | | Approval Chief Eng / Prod Mgr | Approva QC Inspecto |
| | | | | | | | | |
| | | | | | | | | |
| Part No |): | PAR #: | Fault Cate | gory: l | NCR: Yes | No DQA: | Date: _ | |
| | Res | solution: | Dispositio | n: (| QA: N/C CI | osed: | Date: _ | |
| NCR: | | | WORK ORD | ER NON-CONFORMAN | CE (NCF | R) | | |
| | | Description of NC | | Corrective Action Section I | | Verification | Approval | Approva |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign 8 Date | Section C | Chief Eng | QC Inspecto |
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NOTE: Date & initial all entries

Work Order ID 60605

Thursday, July 15, 2010 10:23:40 AM



Page 2

Item ID:

D206-642-512

Accept



Setup Start

Stop



Revision ID:

Item Name:

Float Skidtube RH

Start Date:

7/15/2010

Start Qty: 1.00

Required Date: 7/22/2010 Req'd Qty: 1.00



Cust Item ID: Customer:

Tool ID

Reference:

Process Plan:

Operation

Description

Date:_____

Date:_____ **Tooling:**

Set Up/

0.00

0.00

Run Hours

SPC (Y/N):

Date:

Date:

Tool # Plan

Code

Run

Start

Reject

Numbér

Stop

Insp.

Stamp

Sequence ID/ Work Center ID

130

Packaging Packaging

Packaging

Identify and pack for shipping as per PPP D206-642-512

Location:

MU.K

140

QC21- Final Inspection - Work Order Release

0.00



Quality Control

Memo

0.00

Qty

Reject

Accept

Qty

| Dart Aerospac | e Ltd |
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| W/O: | | | WC | ORK ORDER CHANGE | S | | | | 6 + 2 | | | | |
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| DATE | STEP | PRO | OCEDURE CHA | NGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | | | |
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| Part No: PAR #: Resolution: NCR: | | PAR #: Fault Category: | | | No DQ | A: | Date: | | | | | | |
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| | | • | WORK ORD | ER NON-CONFORMA | NCE (NC | R) | , | | | | | | |
| DATE | STEP | Description of NC | | Corrective Action Section | | | cation | Approval | Approval | | | | |
| DAIL | JILI | Section A | Initial Chief Eng | Action Description Chief Eng | Sign Date | | ion C | Chief Eng | QC Inspector | | | | |
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NOTE: Date & initial all entries

Picklist Print

Thursday, July 15, 2010 10:23:44 AM

Work Order ID: 60605

Parent Item:

D206-642-512

Parent Item Name: Float Skidtube RH



Start Date: 7/15/2010

Required Date: 7/22/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:B□05.09.23□Revised per D206-642 Rev. J□KJ/JLM□

Manufactured

IPP Rev:C 07-02-23

As per IIN D206-642 Rev K

No

JLM EC

IPP rev D 07.06.06 IPP Rev:E 07-12-05

added K642-512

ECN 1080p Rev L DD verified by:

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D206-642-541 | | Manufactured | No | | | 120 | Each | 1.0000 | 1 | 1 | | | 1 |
| Replacement Skidtube | | | | | | | | | | | 6061 | 11 | |

Location Loc Oty Loc Code FG073 34772 120 Each 0.0000

K642-512 CHC7004

saddle kit 642-512

Dart Aerospace Ltd

| | | | | | | | | | | | |
|-------------|------|-------------------|---|--------------------------------|---------|----------------|--------------|------------|-----------|--------------|--|
| W/O: | | | WO | RK ORDER CHANG | GES | | | | | , , | |
| DATE | STEP | PRO | PROCEDURE CHANGE By Date Approval Chief Eng / Prod Mgr | | | | | | | | |
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| Part No | • | PAR #: | Fault Cate | gory: | NCF | R: Yes | No DQ | \ : | Date: _ | 1 | |
| Resolution: | | | Disposition | position: QA: N/C Closed: Date | | | | | Date: _ | - | |
| NCR: | | \ | WORK ORDI | R NON-CONFORM | ANCE | (NCR |) . | | | | |
| | CTED | Description of NC | | | ction B | | Verific | ation | Approval | Approval | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | | Sign & Date | Secti | | Chief Eng | QC Inspector | |
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NOTE: Date & initial all entries